

DC200

A leak free ISO Conversion Kit for John Deere 50,55 & 60 Series

Instructions for coupler upgrade:










Disassemble:

1. Remove front and rear covers on the selective control valve (1&2) Discard back cover and gasket.
2. Remove retaining snap-ring (3) and remove and discard (4, 5 & 6) out of the SCV housing.
3. Remove and discard U-cups seals (7) that are inside of the housing.

Assemble:

4. Clean the inner housing bores and U-cup seal grooves thoroughly.
5. Insert new U-cups seals (A) in the grooves in the housing **with the cups of the seals facing each other.**
6. Thread the coupler (B) on the barrel (C), put a small punch or screwdriver through holes in barrel to hold while tightening coupler.
7. Lubricate the seals with grease or oil and install the assembly in the housing.
8. Install the gasket (D) & plate (E) (that replaces the back cover) Using bolts (F) & (G).
9. The front cover (1) can now be installed using the original bolt and (H) bolt.
10. Install the dust caps (I) on the couplers.

Kit Contents

A		4	R69891-E Seals
B		2	4SKHF08-E Couplers
C		2	DC200-Barrel
D		1	DC200-Gasket
E		1	DC200-Plate
F		4	1/4 x 1/2 Hex Bolt
G		2	3/8 x 3/4 Hex Bolt
H		1	1/4 x 1" Machine Screw
I		2	TA12 Caps

